

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### 1 Identification

- · Product Identifier
- · Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding
- · Product Number:

Specification: A5.4

Classification: E16-8-2-16, E2209-16, E2209-17, E308H-16, E308L-16, E308L-17, E309H-16, E309L-16, E309L-17, E309LMo-16, E309Nb-16, E310-16, E312-16, E316H-16, E316L-16, E316L-17, E317L-16, E320-15, E320LR-16, E347-16, E410-16, E410NiMo-16, E630-16

Stainless steel coated welding electrodes

Relevant identified uses of the substance or mixture and uses advised against:

For professional use only. Use according to manufacturer's specification.

- · Product Description: Stainless steel coated welding electrodes.
- · Application of the substance / the mixture: Industry specific application.
- · Details of the Supplier of the Safety Data Sheet:
- Manufacturer/Supplier:

SOWESCO I, LLC 9384 Wallisville Road Houston, TX 77013

Telephone: 800-856-9353

Emergency telephone number: 713-688-9353

#### 2 Hazard(s) Identification

#### · Classification of the substance or mixture:



#### Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carc. 1A H350 May cause cancer.

STOT RE 1 H372 Causes damage to the lung through prolonged or repeated exposure. Route of

exposure: Inhalation.



Eye Dam. 1 H318 Causes serious eye damage.



Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction. STOT SE 3 H335 May cause respiratory irritation.

- · Label elements:
- · Hazard pictograms:







· Signal word: Danger

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

#### Hazard-determining components of labeling:

Nickel

Iron

Potassium Silicate Titanium Dioxide

Cobalt

#### Hazard statements:

H315 Causes skin irritation.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H335 May cause respiratory irritation.

H372 Causes damage to the lung through prolonged or repeated exposure. Route of exposure: Inhalation.

#### · Precautionary statements:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapors/spray. P261 Avoid breathing dust/fume/gas/mist/vapors/spray. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water. P302+P352

IF INHALED: Remove person to fresh air and keep comfortable for breathing. P304+P340

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P312 Call a poison center/doctor if you feel unwell.

Specific treatment (see supplementary first aid instructions on this Safety Data Sheet). P321

P362+P364 Take off contaminated clothing and wash it before reuse. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

#### · Unknown acute toxicity:

This value refers to knowledge of known, established toxicological or ecotoxicological values.

39.4 % of the mixture consists of component(s) of unknown toxicity.

- · Classification system: NFPA/HMIS Definitions: 0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme
- NFPA ratings (scale 0 4)



Fire = 0Reactivity = 0

#### · HMIS-ratings (scale 0 - 4)



Health = \*1 Fire = 0

Physical Hazard = 0

· Hazard(s) not otherwise classified (HNOC): None known

Issue date 09/18/2019 Reviewed on 09/13/2019

### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

## 3 Composition/Information on Ingredients

- · Chemical characterization: Mixtures
- · **Description:** Mixture of substances listed below with non-hazardous additions.

Dangerous Compone	ents:	
CAS: 7439-89-6	Iron	15-35%
RTECS: NO 4565500	Flam. Sol. 2, H228; Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320; Combustible Dust	
CAS: 7440-02-0	Nickel <b>♦</b> Carc. 2, H351; STOT RE 1, H372; <b>♦</b> Skin Sens. 1, H317	15-35%
CAS: 7440-47-3 RTECS: GB 4200000	Chromium	15-35%
CAS: 471-34-1 RTECS: EV 9580000	Calcium Carbonate	2-12%
CAS: 13463-67-7	Titanium Dioxide  © Carc. 2, H351	2-12%
CAS: 7789-75-5 RTECS: EW 1760000	Calcium fluoride  Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320	2-12%
CAS: 68476-25-5	Feldspar  Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320	≤2.5%
CAS: 1312-76-1	Potassium Silicate  ♦ Eye Dam. 1, H318; ♦ Skin Irrit. 2, H315; STOT SE 3, H335	≤2.5%
CAS: 7439-98-7 RTECS: QA 4680000	Molybdenum	≤2.5%
CAS: 7440-50-8 RTECS: GL 5325000	Copper  The Flam. Sol. 1, H228; STOT SE 3, H335; Aquatic Acute 3, H402; Aquatic Chronic 4, H413	≤2.5%
CAS: 12136-45-7	Dipotassium Oxide  ♦ Water-react. 3, H261; ♦ Skin Corr. 1A, H314; Eye Dam. 1, H318	≤2.5%
CAS: 7439-96-5 RTECS: OO 9275000	Manganese  Pyr. Sol. 1, H250; Water-react. 1, H260	≤2.5%
CAS: 584-08-7 RTECS: TS 7750000	Potassium Carbonate  • Acute Tox. 4, H302	≤2.5%
CAS: 7429-90-5 RTECS: BD 0330000	Aluminium  The state of the sta	≤2.5%
CAS: 7440-21-3	Silicon  Flam. Sol. 2, H228;  Acute Tox. 4, H302; Eye Irrit. 2B, H320; Combustible Dust	≤2.5%
CAS: 7631-86-9	Amorphous Silica  STOT RE 1, H372; Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320	≤2.5%
CAS: 14808-60-7 RTECS: VV 7330000	Quartz (SiO2)	≤2.5%
CAS: 1310-58-3 RTECS: TT 2102000	Potassium Hydroxide  Skin Corr. 1A, H314;  Acute Tox. 4, H302	≤2.5%
CAS: 7440-48-4 RTECS: GF 8750000	Cobalt  Resp. Sens. 1, H334; Carc. 2, H351;  Skin Sens. 1, H317; Aquatic Chronic 4, H413; Combustible Dust	≤2.5%

(Contd. on page 4)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

#### · Additional information:

The exact percentages of the ingredients of this mixture are considered to be proprietary and are withheld in accordance with the provisions of paragraph (i) of §1910.1200 of 29 CFR 1910.1200 Trade Secrets.

Note: Certain chemical constituents listed in Section 3 may vary depending upon the Classification of the Stainless Steel Electrodes for Shielded Metal Arc Welding products.

#### ! First-Aid Measures

#### · Description of first aid measures

#### · General information:

Symptoms may even occur after several hours; therefore observe area effected for at least 48 hours after the accident.

#### · After inhalation:

Supply fresh air. If required, provide artificial respiration. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in the side position for transportation.

#### · After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation occurs, consult a doctor.

#### · After eye contact:

Do NOT rub eyes. Immediately rinse opened eye(s) for at least 15 minutes under running water, lifting upper and lower lids occasionally. If symptoms persist, consult a physician.

If easy to do so, remove contact lenses if worn.

#### · After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting without medical advice.

If swallowed and symptoms occur, consult a doctor.

#### Information for doctor

#### Most important symptoms and effects, both acute and delayed:

Quartz: Can cause silicosis, a fibrosis (scarring) of the lungs. Silicosis may be progressive; it may lead to disability and death; inhaled from occupational sources is classified as carcinogenic to humans. Some studies show in workers exposed to respirable quartz excess numbers of cases of scleroderma, connective tissue disorders, lupus, rheumatoid arthritis, chronic kidney diseases and end-stage kidney disease, chronic bronchitis and emphysema.

#### Indication of any immediate medical attention and special treatment needed:

No further relevant information available.

### 5 Fire-Fighting Measures

#### · Extinguishing media

#### Suitable extinguishing agents:

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Use fire fighting measures that suit the environment.

For safety reasons unsuitable extinguishing agents: No further relevant information.

#### Special hazards arising from the substance or mixture:

Amorphous or crystalline silicon both react exothermically when heated with alkali-metal carbonates attaining incandescence and evolving carbon monoxide.

Material in powder form, capable of creating a dust explosion. Mixture of silicon, aluminum, and lead oxide explodes when heated.

Moderate fire hazard when it is in the form of a dust (powder) and burns rapidly when heated in flame. Chromium is attacked vigorously by fused potassium chlorate producing vivid incandescence. Pyrophoric chromium unites with nitric oxide with incandescence. Incandescent reaction with nitrogen oxide or sulfur dioxide.

#### Special Remarks on Explosion Hazards:

Powdered Chromium metal +fused ammonium nitrate may react violently or explosively. Powdered Chromium

(Contd. on page 5)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

will explode spontaneously in air.

If incinerated, product will release the following toxic fumes: Oxides of carbon, chromium, copper, manganese, molybdenum, nickel, phosphorus, silicon, sulfur, niobium, tantalum, iron, cobalt, calcium, titanium, potassium, aluminum, nitrogen (NOx), and fluorides and ozone.

#### Advice for firefighters

#### · Special protective equipment for firefighters:

As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear to prevent contact with skin and eyes.

#### · Additional information:

These items are not reactive, flammable, or explosive and essentially not hazardous at ambient temperatures. Welding arcs and sparks can ignite combustibles and flammable products. If involved in a fire, these products may generate irritating aluminum fumes and a variety of metal oxides. Emergency responders must wear personal protection equipment suitable for the situation. Use the extinguishing media recommended for the burning materials and fire situation. See ANSI Z49.1 "Safety in Welding and Cutting" and "Safe Practices" Code: SP, published by the American Welding Society.

#### 6 Accidental Release Measures

#### · Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation.

Avoid contact with skin, eyes and clothing.

Wear protective equipment. Keep unprotected persons away.

· Environmental precautions: Do not allow to enter sewers/surface or ground water.

#### · Methods and material for containment and cleaning up:

Pick up mechanically.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

Flammable solid. Stop leak if without risk. Do not touch spilled material. Use water spray curtain to divert vapor drift. Prevent entry into sewers, basements or confined areas; dike if needed. Eliminate all ignition sources.

#### Reference to other sections:

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

#### Protective Action Criteria for Chemicals

· PAC-1:		
7439-89-6	Iron	3.2 mg/m³
7440-02-0	Nickel	4.5 mg/m³
7440-47-3	Chromium	1.5 mg/m³
471-34-1	Calcium Carbonate	45 mg/m³
13463-67-7	Titanium Dioxide	30 mg/m³
7789-75-5	Calcium fluoride	15 mg/m³
1312-76-1	Potassium Silicate	30 mg/m³
7439-98-7	Molybdenum	30 mg/m³
7440-50-8	Copper	3 mg/m³
12136-45-7	Dipotassium Oxide	0.18 mg/m³
7439-96-5	Manganese	3 mg/m³
584-08-7	Potassium Carbonate	5.6 mg/m³
1317-61-9	Iron Oxide	21 mg/m³
7440-21-3	Silicon	45 mg/m³

(Contd. on page 6)

Reviewed on 09/13/2019 Issue date 09/18/2019

## Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

7631-86-9	Amorphous Silica	18 mg/m³
14808-60-7	Quartz (SiO2)	0.075 mg/m³
1310-58-3	Potassium Hydroxide	0.18 mg/m³
7440-03-1	Niobium	30 mg/m³
7440-25-7	Tantalum	10 mg/m³
7440-44-0	Carbon Fiber	6 mg/m³
7727-37-9	Nitrogen	7.96E+05 ppm
7440-48-4	Cobalt	0.18 mg/m³
7723-14-0	Phosphorus	0.27 mg/m³
PAC-2:		
7439-89-6	Iron	35 mg/m³
7440-02-0	Nickel	50 mg/m³
7440-47-3	Chromium	17 mg/m³
471-34-1	Calcium Carbonate	210 mg/m³
13463-67-7	Titanium Dioxide	330 mg/m³
7789-75-5	Calcium fluoride	170 mg/m³
1312-76-1	Potassium Silicate	330 mg/m³
7439-98-7	Molybdenum	330 mg/m³
7440-50-8	•	33 mg/m³
12136-45-7	Dipotassium Oxide	2 mg/m³
7439-96-5	Manganese	5 mg/m³
584-08-7	Potassium Carbonate	62 mg/m³
1317-61-9	Iron Oxide	230 mg/m³
7440-21-3	Silicon	100 mg/m³
7631-86-9	Amorphous Silica	740 mg/m³
	Quartz (SiO2)	33 mg/m³
	Potassium Hydroxide	2 mg/m³
7440-03-1	Niobium	330 mg/m³
7440-25-7	Tantalum	11 mg/m³
7440-44-0	Carbon Fiber	330 mg/m³
7727-37-9	Nitrogen	8.32E+05 ppm
7440-48-4	_	2 mg/m³
7723-14-0	Phosphorus	3 mg/m³
PAC-3:	•	
7439-89-6	Iron	150 mg/m³
7440-02-0		99 mg/m³
	Chromium	99 mg/m³
	Calcium Carbonate	1,300 mg/m³
	Titanium Dioxide	2,000 mg/m³
	Calcium fluoride	1,000 mg/m³
	Potassium Silicate	2,000 mg/m³
7439-98-7	Molybdenum	2,000 mg/m³

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

7440-50-8	Copper	200 mg/m <sup>3</sup>
12136-45-7	Dipotassium Oxide	54 mg/m³
7439-96-5	Manganese	1,800 mg/m³
584-08-7	Potassium Carbonate	370 mg/m³
1317-61-9	Iron Oxide	1,400 mg/m³
7440-21-3	Silicon	630 mg/m³
7631-86-9	Amorphous Silica	4,500 mg/m <sup>3</sup>
14808-60-7	Quartz (SiO2)	200 mg/m³
1310-58-3	Potassium Hydroxide	54 mg/m³
7440-03-1	Niobium	2,000 mg/m <sup>3</sup>
7440-25-7	Tantalum	64 mg/m³
7440-44-0	Carbon Fiber	2,000 mg/m <sup>3</sup>
7727-37-9	Nitrogen	8.69E+05 ppm
7440-48-4	Cobalt	20 mg/m³
7723-14-0	Phosphorus	18 mg/m³

#### 7 Handling and Storage

- · Handling
- · Precautions for safe handling:

Avoid creating and breathing dust/fume/gas/mist/vapors/spray.

Ensure good ventilation/exhaustion at the workplace.

- Information about protection against explosions and fires: Keep protective respiratory device available.
- Conditions for safe storage, including any incompatibilities

Store away from strong acids, strong bases, strong oxidizing agents and strong reducing agents.

- · Storage
- · Requirements to be met by storerooms and receptacles: Store in the original container.
- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s): No further relevant information available.

### 8 Exposure Controls/Personal Protection

- · Additional information about design of technical systems: No further data; see section 7.
- · Control parameters:

All ventilation should be designed in accordance with OSHA standard (29 CFR 1910.94). Use local exhaust at filling zones and where leakage and dust formation is probable. Use mechanical (general) ventilation for storage areas. Use appropriate ventilation as required to keep Exposure Limits in Air below TLV & PEL limits.

· Components with occupational exposure limits:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

7440-	7440-02-0 Nickel	
PEL	Long-term value: 1 mg/m³	
REL	Long-term value: 0.015 mg/m³ as Ni; See Pocket Guide App. A	
TLV	Long-term value: 1.5* mg/m³ elemental, *inhalable fraction	

(Contd. on page 8)

Reviewed on 09/13/2019 Issue date 09/18/2019

## Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

7440-	17-3 Chromium
PEL	Long-term value: 1 mg/m³
REL	Long-term value: 0.5* mg/m³
	*metal+inorg.compds.as Cr;See Pocket Guide App. C
TLV	Long-term value: 0.003* 0.5** mg/m³
	inh. fraction, *as Cr(III),**metal
	I-1 Calcium Carbonate
PEL	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction
TLV	TLV withdrawn
13463	-67-7 Titanium Dioxide
PEL	Long-term value: 15* mg/m³ *total dust
REL	See Pocket Guide App. A
TLV	Long-term value: 10 mg/m³
7789-	75-5 Calcium fluoride
PEL	Long-term value: 2.5 mg/m³ as F
REL	Long-term value: 2.5 mg/m³ as F
TLV	Long-term value: 2.5 mg/m³ as F, BEI
7439-	98-7 Molybdenum
PEL	Long-term value: 15* mg/m³ *Total dust, as Mo
TLV	Long-term value: 10* 3** mg/m³ as Mo; *inhalable fraction ** respirable fraction
7440-	50-8 Copper
PEL	Long-term value: 1* 0.1** mg/m³ as Cu *dusts and mists **fume
REL	Long-term value: 1* 0.1** mg/m³ as Cu *dusts and mists **fume
TLV	Long-term value: 1* 0.2** mg/m³ *dusts and mists; **fume; as Cu
7439-	96-5 Manganese
PEL	Ceiling limit value: 5 mg/m³ as Mn
REL	Short-term value: 3 mg/m³ Long-term value: 1 mg/m³ fume, as Mn
TLV	Long-term value: 0.02* 0.1** mg/m³ as Mn; *respirable **inhalable fraction
	(Contd. on page 9

Reviewed on 09/13/2019 Issue date 09/18/2019

## Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

7429-9	7429-90-5 Aluminium			
PEL	Long-term value: 15*; 5** mg/m³			
REL	*Total dust; ** Respirable fraction Long-term value: 10* 5** mg/m³			
	as Al*Total dust**Respirable/pyro powd./welding f.			
TLV	Long-term value: 1* mg/m³ as Al; *as respirable fraction			
7440-2	1-3 Silicon			
PEL	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction			
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction			
TLV	TLV withdrawn			
7631-8	6-9 Amorphous Silica			
ACGH	Short-term value: 3 mg/m³ Long-term value: 10 mg/m³			
IDLH	Short-term value: 3000 mg/m³ Long-term value: 4 mg/m³ IDLH: Immediately dangerous to life or health			
TWA	Short-term value: 6 mg/m³ Long-term value: 4 mg/m³			
14808-	60-7 Quartz (SiO2)			
PEL	Long-term value: 0.05* mg/m³ *resp. dust; 30mg/m3/%SiO2+2			
REL	Long-term value: 0.05* mg/m³ *respirable dust; See Pocket Guide App. A			
TLV	Long-term value: 0.025* mg/m³ *as respirable fraction			
1310-5	1310-58-3 Potassium Hydroxide			
REL	Ceiling limit value: 2 mg/m³			
TLV	Ceiling limit value: 2 mg/m³			
	7440-48-4 Cobalt			
PEL	Long-term value: 0.1* mg/m³ as Co; *for metal dust and fume			
REL	Long-term value: 0.05 mg/m³ as Co; metal dust & fume			
TLV	Long-term value: 0.02* mg/m³ *inh. fraction; DSEN, RSEN, BEI			
	(Contd. on page 10)			

(Contd. on page 10)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

### Ingredients with biological limit values: 7789-75-5 Calcium fluoride BEI 2 mg/L urine prior to shift Fluoride (background, nonspecific) 3 mg/L urine end of shift Fluoride (background, nonspecific) 7440-48-4 Cobalt BEI 15 µg/L urine end of shift at end of workweek Cobalt (background) 1 µg/L blood end of shift at end of workweek

- · Additional information: The lists that were valid during the creation of this SDS were used as basis.
- · Exposure controls:
- · Personal protective equipment
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Cobalt (background, semi-quantitative)

Immediately remove all soiled and contaminated clothing and wash before reuse.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

· Breathing equipment:



Suitable respiratory protective device recommended.

Use NIOSH approved or equivalent fume respirator or air supplied respirator when welding, brazing, cutting, grinding, or soldering in a confined space or general work area where local exhaust and/or ventilation does not keep exposure below the limits outlined in Section 8. Monitor the air quality inside the welder's helmet, and/or worker's breathing zone to determine if a respirator is required and the type needed.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Select glove material based on penetration times, rates of diffusion and degradation.

#### · Material of gloves:

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the

(Contd. on page 11)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material:

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· Eye protection:



Goggles with with face-shield

Wear a helmet or face shield with a filter lens around shade number 14. Adjust if needed by selecting the next lighter or darker shade number. See ANSI/ASC Z49.1 Section 4.2 or publication F2.2. Shield other workers by providing screens and flash goggles.

· Body protection:



Protective work clothing

Wear approved head, hand, and body protection, which help to prevent injury from radiation, sparks, and electrical shock. This would include wearing welder's gloves and a protective face shield and may include arm protectors, apron, hats, shoulder protection, as well as dark, non-synthetic, substantial clothing. See ANSI Z49.1. Welders should be trained not to allow electrically live parts to contact the skin or wet clothing and gloves. The welders should insulate themselves from the work and ground and should not touch live electrical parts. Welders should not wear short sleeve shirts or short pants.

Limitation and supervision of exposure into the environment: None

#### 9 Physical and Chemical Properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Flux Coated Wire/Rod

Color: Silver/gray wire covered by various colored fluxes

Odor:
 Odor threshold:
 Odor threshold:
 Odor threshold:
 Not determined.
 Not applicable.

· Change in condition

Melting point/Melting range: Not determined. Boiling point/Boiling range: Not determined.

· Flash point: None

Flammability (solid, gaseous): Not determined.
 Ignition temperature: Not applicable
 Decomposition temperature: Not determined.

· **Auto igniting:** Product is not self-igniting.

• Danger of explosion: Product does not present an explosion hazard.

· Explosion limits:

**Lower:** Not determined.

(Contd. on page 12)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

*Upper:* Not determined.*Vapor pressure:* Not applicable.

· Density:

Relative density:Not determined.Vapor density:Not applicable.Evaporation rate:Not applicable.

· Solubility in / Miscibility with:

Water: Insoluble.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

**Dynamic:** Not applicable. **Kinematic:** Not applicable.

· Solvent content:

VOC content: 0.00 %
Solids content: 100 %

· Other information: No further relevant information available.

#### 10 Stability and Reactivity

- · Reactivity: Stable under normal conditions.
- · Chemical stability: Stable under normal conditions.
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions: Contact with acids or strong bases may cause generation of gas.
- · Conditions to avoid: No further relevant information available.
- · Incompatible materials:

Contact with fluorine, oxygen dilfuoride, and chlorine trifluoride will cause fire. Strong acids, strong bases, strong oxidizing agents and strong reducing agents.

· Hazardous decomposition products:

Toxic chromium oxide fumes.

Welding fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the processes and procedures followed, and the welding consumables used. Other conditions that also influence the composition and quantity of fumes and gases to which workers may be exposed include: coatings on the metal being welded (such as paint, plating, or galvanizing), the number of welders in operation and the volume of the work area, the quality and amount of ventilation, the position of the welder's head with respect to the fume plume, and the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing procedures). When the electrode is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 8. Fume and gas decomposition, and not the ingredients in the electrode, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form. The known gases and fumes that may form during welding or cutting and their exposure limits are noted in the list in Section 11 below. Decomposition products of normal operation include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 8, plus those from the base metal and coating, etc. as noted above. Chlorinated solvents may be decomposed into toxic gases such as phosgene.

It is understood, however, that the elements and/or oxides to be mentioned are virtually always present as complex oxides and not as metals (See "Characterization of Arc Welding Fume", from the American Welding Society). The elements or oxides listed Section 8 correspond to the ACGIH catergories found in "Threshold Limit Values for Chemical Substances and Physical Agents" listed in Section 8. Some products will also contain: carbon, chromium, copper, manganese, molybdenum, nickel, phosphorus, silicon, sulfur, niobium, tantalum, iron, cobalt, calcium, titanium, potassium, aluminum, nitrogen (NOx), and fluorides and ozone. Some elements or compounds may exceed thier PELs/TLVs before the total fumes exceed 5 mg/m3.

(Contd. on page 13)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

#### 11 Toxicological Information

#### Information on toxicological effects:

Effects of Over-Exposure: Electric arc welding may create one or more of the following health hazards:

- ARC RAYS can injure eyes and burn skin. Incidences of skin cancer have been reported.
- ELECTRIC SHOCK can kill.
- FUMES AND GASES GENERATED FROM WELDING can be dangerous to your health.
- PRIMARY ROUTES OF ENTRY are the respiratory system, eyes, skin, and/or indigestion.
- NOISE can damage hearing.

#### Short-term (acute) over-exposure effects:

- WELDING FUMES may result in discomfort, such as dizziness, nausea, or dryness or irritation of the nose, throat, or eyes.
- ALUMINUM OXIDE may cause irritation of the respiratory system.
- · CALCIUM OXIDE dust or fumes may cause irritation of the respiratory system, skin, and eyes.
- FLUORIDES, FLUORIDE COMPOUNDS may cause skin and eye burns, pulmonary edema, and bronchitis.
- · IRON, IRON OXIDE have no known effects. Treat as a nuisance dust or fume.
- MANGANESE, MANGANESE COMPOUNDS may cause metal fume fever, characterized by irritation of the throat, vomiting, nausea, fever, body aches, and chills. Recovery is generally complete within 48 hours of overexposure.
- MOLYBDENUM may cause irritation of the eyes, nose, and throat.
- NICKEL, NICKEL COMPOUNDS may cause metallic taste, nausea, tightness in chest, fever, and allergic reactions.
- POTASSIUM OXIDE dust or fumes may cause irritation of the respiratory system, skin, and eyes.
- · SILICA (amorphous) dust and fumes may cause irritation of the respiratory system, skin, and eyes.
- TITANIUM DIOXIDE may cause irritation of the respiratory system.
- COPPER may cause capillary damage, headache, cold sweat, weak pulse, and kidney and liver damage, central nervous system excitation followed by depression, jaundice, convulsions, paralysis, and coma. Death may occur from shock or renal failure.

#### Long-term (chronic) over-exposure effects:

- WELDING FUMES in excess levels may cause bronchial asthma, lung fibrosis, pneumoconiosis, or 'siderosis.' Overexposure to air contaminants may lead to their accumulation in the lungs, a condition which may be seen as dense areas on chest x-rays. The severity of the change is proportional to the length of exposure. The changes seen are not necessarily associated with symptoms or signs of reduced lung function or disease. In addition, the changes on X-rays may be caused by non-work factors such as smoking, etc.
- · ALUMINUM OXIDE may cause pulmonary fibrosis and emphysema.
- CALCIUM OXIDE prolonged overexposure may cause ulceration of the skin and perforation of the nasal septum, dermatitis, and pneumonia.
- FLUORIDES may cause serious bone erosion (osteoporosis) and mottling of teeth.
- IRON, IRON OXIDE may cause siderosis or deposits of iron in the lungs, which is believed to affect pulmonary function. Lungs will clear in time when exposure to iron fumes and its compounds ceases. Iron and magnetite (Fe3O4) are not regarded as fibrogenic materials.
- MANGANESE, MANGANESE COMPOUNDS may cause central nervous system effects referred to as 'manganism.' Symptoms include languor, sleepiness, muscular weakness, emotional disturbances, spastic gait, and tremors. Behavioral changes and changes in handwriting may also appear. These effects are irreversible. Employees overexposed to manganese should receive regular medical examinations for early detection of manganism.
- MOLYBDENUM prolonged overexposure may result in loss of appetite, weight loss, loss of muscle coordination, difficulty in breathing, and anemia.
- NICKEL, NICKEL COMPOUNDS may lung fibrosis or pneumoconiosis. Studies of nickel refinery workers indicated a higher incidence of lung and nasal cancers.
- POTASSIUM OXIDE prolonged overexposure may cause ulceration of the skin and perforation of the nasal

(Contd. on page 14)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

septum, dermatitis, and pneumonia.

- SILICA (respirable crystalline silica) overexposure may result in silicosis. Respirable crystalline silica is a known human carcinogen. SILICA (amorphous) long term overexposure may cause pneumoconiosis. Noncrystalline forms of silica (amorphous silica) are considered to have little fibrotic potential.
- TITANIUM DIOXIDE may cause pulmonary irritation and slight fibrosis.
- QUARTZ can cause silicosis, a fibrosis (scarring) of the lungs. Silicosis may be progressive; it may lead to disability and death; inhaled from occupational sources is classified as carcinogenic to humans. Some studies show in workers exposed to respirable quartz excess numbers of cases of scleroderma, connective tissue disorders, lupus, rheumatoid arthritis, chronic kidney diseases and end-stage kidney disease, chronic bronchitis and emphysema.
- COPPER may cause hepatic cirrhosis, brain damage and demyelination, kidney defects, and copper deposition in the cornea as exemplified by humans with Wilson's disease. It has also been reported that copper poisoning has led to hemolytic anemia and accelerates arteriosclerosis.
- Acute toxicity:

7439-89-6	Iron	
Oral	LD50	7,500 mg/kg (Rat)
	Chromium	7,500 mg/kg (Nat)
		14.2 mg/l/(Cynrinus cornis)
		14.3 mg/l (Cyprinus carpio)
	Calcium Carbo	
Oral	LD50	6,450 mg/kg (Rat)
	7 Titanium Dic	
Oral	LD50	>10,000 mg/kg (Rat)
Dermal	LD50	>10,000 mg/kg (Rabbit)
Inhalative	LC50/4 h	>6.82 mg/l (Rat)
7789-75-5	Calcium fluor	ide
Oral	LD50	4,250 mg/kg (Rat)
7439-98-7	Molybdenum	
Oral	LD50	>5,000 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (Rat)
Inhalative	LC50/4 h	800 mg/l (Trout)
		>5.84 mg/l (Rat)
7439-96-5	Manganese	
Oral	LD50	9,000 mg/kg (Rat)
584-08-7 F	Potassium Car	bonate
Oral	LD50	1,870 mg/kg (Rat)
7429-90-5	Aluminium	
Oral	LD50	>2,000 mg/kg (Rat)
Inhalative	LC50/4 h	888 mg/l (Rat)
7440-21-3	Silicon	
Oral	LD50	3,160 mg/kg (Rat)
7631-86-9	Amorphous S	ilica
Oral	LD50	10,000 mg/kg (Rat) (OECD 401)
Dermal	LD50	5,000 mg/kg (Rabbit) (OECD 402)

(Contd. on page 15)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

Inhalative	LC50/4 h	>140->2,000 mg/l (Rat) (OCED 403) Maximum attainable concentration, mortality does not appear.	
		10,000 mg/l (Zebra fish) (OECD 203)	
14808-60-	7 Quartz (SiO2)		
Oral	LD50	>22,500 mg/kg (Rat)	
		mg/kg (Rabbit)	
Inhalative	LC50/96 hours	1,033 mg/l (Trout)	
1310-58-3	1310-58-3 Potassium Hydroxide		
Oral	LD50	273 mg/kg (Rat)	
Inhalative	LC50/96 hours	80 mg/l (Daphnia)	
7440-48-4	7440-48-4 Cobalt		
Oral	LD50	6,170 mg/kg (Rat)	

#### · Primary irritant effect:

#### On the skin:

Strong caustic effect on skin and mucous membranes.

Irritant to skin and mucous membranes.

May cause an allergic skin reaction.

#### On the eye:

Strong irritant with the danger of severe eye injury.

Corrosive effect.

Causes serious eye irritation.

· **Sensitization:** Sensitization possible through skin contact.

### · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

Symptoms of systemic copper poisoning may include: capillary damage, headache, cold sweat, weak pulse, and kidney and liver damage, central nervous system excitation followed by depression, jaundice, convulsions, paralysis, and coma. Death may occur from shock or renal failure. Chronic copper poisoning is typified by hepatic cirrhosis, brain damage and demyelination, kidney defects, and copper deposition in the cornea as exemplified by humans with Wilson's disease. It has also been reported that copper poisoning has lead to hemolytic anemia and accelerates arteriosclerosis.

#### · Carcinogenic categories:

#### · IARC (International Agency for Research on Cancer):

"In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicate dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled"

(a) Although IARC has classified titanium dioxide as possible carcinogenic to human (2B), their summary concludes: "No significant exposure to titanium dioxide is thought to occur during the use of products which titanium dioxide is bound to other materials, such as in cosmetics or in paints."

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

(b) OSHA does not regulate Titanium Dioxide as a carcinogen. However, under 29 CFR 1910.1200 the SDS must convey the fact that Titanium Dioxide is a potential carcinogen to rats.

Group 1 - Carcinogenic to humans

Group 2A - Probably carcinogenic to humans

Group 2B - Possibly carcinogenic to humans

Group 3 - Not classifiable as to its carcinogenicity to humans

Group 4 - Probably not carcinogenic to humans

O. O C. P	obasi, not sandings in to maniane	
7440-02-0	Nickel	2B
7440-47-3	Chromium	3
13463-67-7	Titanium Dioxide	2B
7789-75-5	Calcium fluoride	3
7631-86-9	Amorphous Silica	3
14808-60-7	Quartz (SiO2)	1
7440-48-4	Cobalt	2B
· NTP (Nation	nal Toxicology Program):	
7440-02-0	Nickel	R
14808-60-7	Quartz (SiO2)	K
7440-48-4	Cobalt	R
· OSHA-Ca (	Occupational Safety & Health Administration):	
None of the	ingredients are listed.	

## \* 12 Ecological Information

· Toxicity:

· Aquatic toxicity:
7440-02-0 Nickel
EC50 1 mg/l (Water flea)
7440-47-3 Chromium
EC50 0.07 mg/l (Water flea)
13463-67-7 Titanium Dioxide
EC50 >1,000 mg/l (Water flea)
7440-50-8 Copper
EC50 0.04-0.05 mg/l (Water flea)
7439-96-5 Manganese
EC50 40 mg/l (Water flea)
7631-86-9 Amorphous Silica
EC50 >1,000 mg/l (Daphnia) (OECD 202)
14808-60-7 Quartz (SiO2)
EC50 218 mg/l (Green algae)
Development and development of the New New Yorks and the form of the control of the second labels.

- · Persistence and degradability: No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential: No further relevant information available.
- · Mobility in soil: No further relevant information available.
- · Additional ecological information:
- · General notes:

Do not allow product to reach ground water, water course or sewage system.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment:
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects: No further relevant information available.

#### 13 Disposal Considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Observe all federal, state and local environmental regulations when disposing of this material.

- · Uncleaned packaging
- · Recommendation: Disposal must be made according to official regulations.

### 14 Transport Information

· UN-Number:

· DOT, ADR/ADN, ADN, IMDG, IATA Non-Regulated Material

· UN proper shipping name:

· DOT, ADR/ADN, ADN, IMDG, IATA Non-Regulated Material

· Transport hazard class(es):

· DOT, ADR/ADN, ADN, IMDG, IATA

· Class: Non-Regulated Material

· Packing group:

· DOT, ADR/ADN, IMDG, IATA Non-Regulated Material

Environmental hazards: Not applicable.Special precautions for user: Not applicable.

Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code: Not applicable.

· UN "Model Regulation": Non-Regulated Material

### 15 Regulatory Information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture:
- · SARA (Superfund Amendments and Reauthorization):

· SARA (Superrund Amendments and Reauthorization):			
· Section 355 (extremely hazardous substances):			
7723-14-0	Phosphorus		
· Section 31	Section 313 (Specific toxic chemical listings):		
7440-02-0	Nickel		
7440-47-3	Chromium		
7440-50-8	Copper		
7439-96-5	Manganese		
7429-90-5	Aluminium		
7440-48-4	Cobalt		
7723-14-0	Phosphorus		
· TSCA (Toxic Substances Control Act):			
All components have the value ACTIVE.			

· Hazardous Air Pollutants

7439-96-5 | Manganese

Reviewed on 09/13/2019 Issue date 09/18/2019

## Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

7440-48-4 Cob	palt
7723-14-0 Pho	osphorus

#### · California Proposition 65:



WARNING: This product can expose you to chemicals including the listed chemicals which are known to the State of California to cause cancer, birth defects and other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Chamiaala	lmanna ta aanaa aamaan	
	known to cause cancer:	
7440-02-0		
	Titanium Dioxide	
	Quartz (SiO2)	
7440-48-4	Cobalt	
	known to cause reproductive toxicity for females:	
None of the	ingredients are listed.	
· Chemicals	known to cause reproductive toxicity for males:	
None of the	ingredients are listed.	
· Chemicals	known to cause developmental toxicity:	
None of the	ingredients are listed.	
· New Jersey	Right-to-Know List:	
7440-02-0	Nickel	
7440-47-3	Chromium	
13463-67-7	Titanium Dioxide	
7439-98-7	Molybdenum	
7440-50-8	Copper	
12136-45-7	Dipotassium Oxide	
	Manganese	
	Aluminium	
7440-21-3		
	Quartz (SiO2)	
	Potassium Hydroxide	
7440-25-7		
7704-34-9		
7727-37-9		
7440-48-4		
7723-14-0	Phosphorus	
-	Special Hazardous Substance List:	
7440-02-0		CA
	Chromium	F3
	Dipotassium Oxide	CO, R2
	Manganese	F3, R1
	Aluminium	F3, R1
7440-21-3		F3
14808-60-7	Quartz (SiO2)	CA
	· · · · · · · · · · · · · · · · · · ·	antd on nogo 10)

(Contd. on page 19)

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# Safety Data Sheet (SDS) OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 09/13/2019 Issue date 09/18/2019

### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

1310-58-3 Potassium Hydroxide

1010 00 0	1 otaootani riyaroxiac	00,101
7440-48-4	Cobalt	CA, F3
7723-14-0	Phosphorus	F4, R2
· Pennsylvar	nia Right-to-Know List:	
7440-02-0	Nickel	
7440-47-3	Chromium	
13463-67-7	Titanium Dioxide	
7439-98-7	Molybdenum	
7440-50-8	Copper	
7439-96-5	Manganese	
7429-90-5	Aluminium	
7440-21-3	Silicon	
7631-86-9	Amorphous Silica	
	Quartz (SiO2)	
	Potassium Hydroxide	
7440-25-7		
7704-34-9		
7727-37-9	_	
7440-48-4		
7723-14-0	Phosphorus	
· Pennsylvar	nia Special Hazardous Substance List:	
7440-02-0	Nickel	ES
7440-47-3	Chromium	ES
7440-50-8		E
7439-96-5 I		E
7429-90-5		E
	Potassium Hydroxide	E
7440-48-4		E
7723-14-0	Phosphorus	E
Carcinoger	nic categories:	
· EPA (Envir	onmental Protection Agency):	
7440-47-3	Chromium	D
7440-50-8	Copper	D
7439-96-5	Manganese	D
7723-14-0	Phosphorus	D
TLV (Thres	hold Limit Value established by ACGIH):	'
7440-02-0		A5
7440-47-3	Chromium	A4
13463-67-7	Titanium Dioxide	A4
7789-75-5	Calcium fluoride	A4
7439-98-7	Molybdenum	A3
7429-90-5	Aluminium	A4
		(Contd. on page 20

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

14808-60-7	Quartz (SiO2)	A2		
7440-48-4	Cobalt	A3		
· NIOSH-Ca (National Institute for Occupational Safety and Health):				
7440-02-0	Nickel			
13463-67-7	Titanium Dioxide			
14808-60-7	Quartz (SiO2)			

#### · GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

#### Hazard pictograms:







#### · Signal word: Danger

#### · Hazard-determining components of labeling:

Nickel Iron

Potassium Silicate Titanium Dioxide

Cobalt

#### · Hazard statements:

H315 Causes skin irritation.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H335 May cause respiratory irritation.

H372 Causes damage to the lung through prolonged or repeated exposure. Route of exposure: Inhalation.

#### · Precautionary statements:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 If on skin: Wash with plenty of water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P312 Call a poison center/doctor if you feel unwell.

P321 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).

P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

(Contd. on page 21)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/18/2019 Reviewed on 09/13/2019

#### Trade Name: Stainless Steel Electrodes for Shielded Metal Arc Welding

· National regulations:

None of the ingredients are listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

### <u>16 Other Information</u>

SOWESCO urges each end user and recipient of this SDS to study it carefully. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product. This information is believed to be accurate as of the revision date shown above. However, no warranty, expressed or implied, is given. Because the conditions or methods of use are beyond SOWESCO's control, we assume no liability resulting from the use of this product. Regulatory requirements are subject to change and may differ between various locations. Compliance with all applicable Federal, State, Provincial, and Local laws and regulations remain the responsibility of the user.

· Date of last revision/ revision number: 09/18/2019 / 1

· Abbreviations and acronyms:

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, ÉU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety and Health

OSHA: Occupational Safety & Health Administration

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Sol. 1: Flammable solids – Category 1

Flam. Sol. 2: Flammable solids – Category 2

Pyr. Sol. 1: Pyrophoric solids – Category 1

Water-react. 1: Substances and mixtures which in contact with water emit flammable gases – Category 1

Water-react. 3: Substances and mixtures which in contact with water emit flammable gases - Category 3

Acute Tox. 4: Acute toxicity - Category 4

Skin Corr. 1A: Skin corrosion/irritation - Category 1A

Skin Irrit. 2: Skin corrosion/irritation - Category 2

Eye Dam. 1: Serious eye damage/eye irritation - Category 1

Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B

Resp. Sens. 1: Respiratory sensitisation - Category 1

Skin Sens. 1: Skin sensitisation - Category 1

Carc. 1A: Carcinogenicity – Category 1A

Carc. 2: Carcinogenicity - Category 2

STOT SE 3: Specific target organ toxicity (single exposure) - Category 3

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Acute 3: Hazardous to the aquatic environment - acute aquatic hazard - Category 3

Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4

\* Data compared to the previous version altered.

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